

SYNOCURE® 871 X 60

GENERAL INDUSTRY

ARKEMA COATING RESINS

Product

SYNOCURE® 871 X 60 is a hydroxy functional acrylic resin designed to crosslink with polyisocyanates at room temperature.

Application details

Paints and lacquers based on SYNOCURE® 871 X 60 are particularly suitable for coating plastic substrates.

Performance Benefits

- Good flexibility
- Excellent low temperature impact resistance
- Smooth, hard finishes

Polymer Type

- Solventborne Acrylic

Sales Specifications

Solid Content at 125°C, % (ISO 3251)	58 - 62
Viscosity at 25°C, mPa.s (ISO 12058-1)	2000 - 3000
Colour, Pt/Co Scale (DIN EN 1557)	70 max
Acid value, mg KOH/g (ISO 2114)	10 max

Other Characteristics¹

Volatile	Xylene
Flash point, °C (ISO 3679)	24
Density / Specific Gravity at 20°C, g/ml (ISO 2811)	1.02
Hydroxyl Content, %	3.6
Hydroxyl Equivalent weight	475

¹ The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

RECOMMENDATIONS FOR USE

SYNOCURE® 871 X 60 should be mixed just prior to application with the selected polyisocyanate. The mixing ratio is not critical although it is preferable to use stoichiometric ratios to obtain optimum performance.

The reaction ratio is calculated from the respective equivalent weight or hydroxyl and isocyanate content of the reactants. The relationship is:

$$\text{Hydroxyl equivalent weight} = \frac{17 \times 100}{\% \text{ OH}}$$

$$\text{Isocyanate equivalent weight} = \frac{42 \times 100}{\% \text{ NCO}}$$

Using Desmodur® N 75 series (1) or Tolonate™ HDB 75 MX (2), the recommended ratios would be:

Formulation Guidelines

	on solid resin	as supplied
SYNOCURE® 871 X 60	475	792
Desmodur® N 75 series (1) or Tolonate™ HDB 75 MX (2)	191	255

At normal temperatures, and catalysed with 0.004% tin, the surface drying time of paints based on this combination is typically 130 min, with hard dry in 4h.

To increase the initial rate of cure of SYNOCURE® 871 X 60 paints, at both ambient temperatures and under low bake conditions, the use of tin catalyst in the form of dibutyl tin dilaurate is recommended. The levels used will depend on specific requirements, but typical metal content calculated on total solid resin would be 0.001% tin or 0.004% tin.

SYNOCURE®

SYNOCURE® 871 X 60 reacted with Desmodur® N 75 series (1) or Tolonate™ HDB 75 MX (2) in stoichiometric proportions has a usable pot life at spraying viscosity in excess of a full working day at normal room temperature. The use of catalysts or higher temperatures will reduce this storage period.

SOLUBILITY

Solvents chosen for paints and lacquers based on SYNOCURE® 871 X 60 should be free of water and should not contain groups which react with isocyanates. Esters and ketones are true solvents for this type of system and are recommended for use in conjunction with aromatic hydrocarbon diluents such as xylene.

Notes: (1) Bayer MaterialScience, (2) Vencorex Chemicals

Product Safety

Please refer to the corresponding Safety Data Sheet.

Storage & Handling

SYNOCURE® 871 X 60 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be 12 months from the shipping date

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